

## WE CLAIM:

1. A turning device for use in concert with a conveyor adapted to feed elongated wood pieces one-by-one to the turning device, comprising:  
at least one turning member moveable between an idle position and an operational position;  
a sensor located upstream of said turning member, for scanning the wood pieces on the conveyor;  
and  
an operator controlled by said sensor and adapted, when actuated, to selectively cause said turning member to be displaced to said operational position for turning a given elongated wood piece on the conveyor to a desired position.
2. A turning device as defined in Claim 1, wherein said turning member is mounted to a motorised carrier for continuously displacing said turning member adjacent the conveyor, wherein said operator while said turning member is being displaced by said carrier is adapted to selectively move said turning member to said operational position.
3. A turning device as defined in Claim 2, wherein said carrier drives said turning member along a closed-loop guide.
4. A turning device as defined in Claim 3, wherein said guide comprises a main section and a secondary section, wherein in said main section said turning member remains in said idle position, whereas when said turning member engages said secondary section said turning member is displaced to said operational position.

5. A turning device as defined in Claim 4, wherein a said operator comprises a movable deflector adapted to be displaced between first and second positions by said sensor, whereby in said first position said turning member displaces in said main section in said idle position, whereas in said second position said turning member is guided so as to displace in said secondary section in said operational position.
6. A turning device as defined in Claim 5, wherein said deflector is adapted in said second position to sufficiently block said main section for forcing said turning member in said secondary section.
7. A turning device as defined in Claim 6, wherein said deflector is pivotally mounted.
8. A turning device as defined in Claim 2, wherein said carrier comprises at least one closed-loop chain with said turning member being mounted to said chain.
9. A turning device as defined in Claim 8, wherein said turning member is pivotally mounted at one end thereof to said chain, another end of said turning member being adapted in said operational position to contact the given elongated wood piece for turning the latter to the desired position.
10. A turning device as defined in Claim 4, wherein said turning member is pivotally mounted to said carrier, said carrier and said guide being located under a section of the conveyor carrying the elongated wood pieces, said turning member in said operational position extending upwardly through a plane defined by the undersurfaces of the elongated wood pieces being carried by the conveyor.

11. A turning device as defined in Claim 10, wherein  
said turning member comprises a guide pin, said guide  
comprising a guide track defining said main and  
secondary sections, said guide pin being engaged in  
5 said guide track, said operator being adapted to  
selectively deflect said guide pin from said main  
section into said secondary section when said sensor  
determines that an elongated wood piece has to be  
turned, whereby while said guide pin is being  
10 displaced in said secondary section said turning  
assumes said operational position and causes the  
elongated wood piece to turn on the conveyor.

12. A method for turning an elongated wood piece  
15 carried by a conveyor, comprising the steps of:

- a) providing a sensor to determine if a wood  
piece is to be turned on the conveyor; and
- b) providing a motorised turning member  
automatically operated if it has been determined in  
20 step a) that the wood piece is to be turned such as  
to cause the elongated wood piece to be turned on the  
conveyor by said turning member to a desired  
position.

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